

() WORKFORCE

READING AREA COMMUNITY COLLEGE

















SPRING 2024

WORKFORCE DEVELOPMENT

The Workforce Development Team at Reading Area Community College is dedicated to providing a continuum of learning in

- · Advanced manufacturing skills
- CNC Machining and Manual Machining
- · Information technology (IT)
- Market knowledge
- · Business Critical Skills
- Business performance and workforce readiness that meets the demands of the local and regional labor market

Manufacturing, IT and business professionals provide training using a hands-on learning approach. The staff of Workforce Development understands employers' technology challenges, operating systems and business performance objectives. We understand that business and industry growth is increasingly centered on new IT applications in addition to advanced technical innovation. We know that successful employers must find new ways to produce and deliver products and services to customers who will purchase these goods at prices that will provide profit. The offerings of the Schmidt Training and Technology Center provide *customized senior leadership and employee training* that adjusts to the unique and changing needs of business and industry employers.



INTRODUCING OUR NEWEST EQUIPMENT

Mitutoyo CRYSTA-Apex V544 CNC Coordinate Measuring Machine

The CRYSTA-Apex V series is a new generation CNC CMM that delivers great versatility and speed while leveraging IoT technologies for smart factory opportunities. The CRYSTA-Apex



V provides accuracy that is unmatched by any previous general purpose measuring machine for small to mid-sized workpieces.

• SMS (Smart Measuring System) – system for on-line monitoring and operational status of a measuring machine

with data visualization to enable product quality improvement

- Real-time CMM and workpiece temperature compensation (standard feature)
- High-speed optimal path scanning with highspeed active scanning
- Multi-sensor support with an array of contact and non-contact probes that includes tactile, scanning, laser, optical, surface finish measuring

Universal Robots UR3e

The UR3e is the ideal definition of a collaborative, industrial robot. Designed to optimize efficiency in confined workspaces, the UR3e offers unmatched flexibility and precision. While the cobot can be mounted on a table working side-by-side with employees, it can also be integrated within a separate workstation for solutions including picking, assembling, and placing parts.



Portable Siemens Learning System

990-PS712 Portable PLC Learning System provides a complete curriculum and application

workstation that teaches modern PLC systems as used in today's industry. Students learn a broad range of applications using the robust Siemens S7-1200 PLC and use HMI panels and networks throughout the curriculum. Students learn industry-relevant skills including how to operate and program PLC systems for a wide range of real-world applications.

Within the 990-PS712F, Amatrol offers FaultPro 4.0, the industry's premier program utilizing electronic faults, and covers topics including how to troubleshoot PLC power supply problems, how to test analog and discrete input devices, and how to solve software problems.





TABLE OF CONTENTS

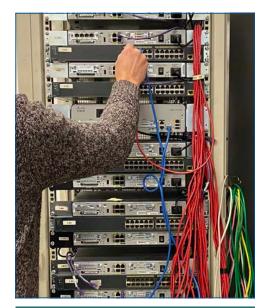
News	2-4
Information Technology	6
Mechatronics	7-8
Manufacturing Process & Machining	9-13
Manufacturing/Technical Basics	14
Mechanical	15-16
Electrical	17-18
PLC	19-21
Robotics	22-23
WEDnet	24
Safety and First Aid	25
Business Critical Skills	26-34
Wastewater Treatment Plant Operator	35

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WARRANTY DISCLAIMER. The College and its affiliates hereby disclaim all warranties, whether express, implied or statutory, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose employability, future employment, licensure, certification or availability of courses, program, instructors or curriculum.

For more information on our graduation rates, the median debt of students who have completed programs and other important information, please visit our website at racc.edu/HEOA.





Information Technology Lab



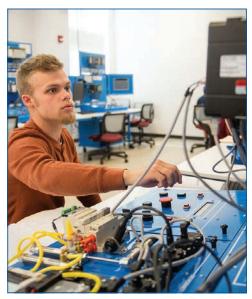
Machining Lab



Mechanical Lab



Electrical Lab



PLC Networking Lab



Smart Automation & Robotics Lab

CompTIA





A+ SERIES: IT **ESSENTIALS**

IΤ **Essentials:** PC. Hardware and Software

covers the fundamentals of PC computer technology, networking, and security, and also provides an introduction to advanced concepts. IT Essentials: PC Hardware and Software is a hands-on, e-learning solution with an emphasis on practical experience to help students develop fundamental computer skills along with essential career skills. This curriculum also helps students prepare for the CompTIA A+ certification.

Aligns with 220-1001 & 220-1002 CompTIA A+ Certification exams

IT ESSENTIALS - FUNDAMENTALS

ZCOM-336 Textbook additional fee. Includes test fee.

Approximate time to complete: 200 hours Instructor support during lab hours.

IT ESSENTIALS - ADVANCED

ZCOM-337

\$1,815

Includes test fee.

Prerequisite of ZCOM 336 (use book from ZCOM 336)

Approximate time to complete: 200 hours Instructor support during lab hours.



SECURITY+

ZCOM-355

\$3,075

Includes test fee.

Approximate time to complete: 200 hours Instructor support during lab hours.



CCNA 7.0

Textbook additional fee.

Instructor support during lab hours.

CCNA 7.0 teaches comprehensive networking concepts and skills, from network applications to the protocals and services provided to these applications. Learners will progress from basic networking to more complex enterprise and theoretical networking models later in the curriculum. There are three course that make up the CCNA 7.0 curriculum - they are aligned to cover the competencies outlined for the CCNA Certification Exam (200-301).



ENTERPRISE NETWORKING, SECURITY, AND AUTOMATION

ZCOM-416

\$1,815

\$1205 for Approx. 90 hours

(includes exam) Instructor support during lab hours.

INTRO TO NETWORKS

ZCOM-413

\$875 for Approx. 90 hours

SWITCHING, ROUTING AND WIRELESS ESSENTIALS

ZCOM-414

\$875 for Approx. 90 hours

Instructor support during lab hours.

IIOT

ZCOM-419

\$1,405 for Approx. 90 hours

Instructor support during lab hours.

After completion of this course students can sit for the 200-601 IMINS2 **Prerequisites: Industrial Networking Specialist or CCENT or CCNA**

Routing and Switching, or any valid CCIE certification.

These courses have an open start date. Contact Judith Vecchio at 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

CERTIFICATE AND DEGREE PROGRAMS INDUSTRIAL MAINTENANCE TECHNICIAN, MECHATRONICS AAS

RACC's **Mechatronics/AMIST** technical courses are offered in two instructional delivery/learning models:

- Traditional All training, both theory and hands-on, conducted at the Schmidt Training and Technology Center.
- **Hybrid** Theory accessed over the Internet with instructor support; hands-on skills taught and assessed at the Schmidt Training and Technology Center. Access to the Internet training site is 24 hours a day, seven days a week.

In both models, instructors with relevant industry experience are available to guide students through the program.

AMIST 1 (ADVANCED MANUFACTURING INTEGRATED SYSTEMS)

MFT 120

Industrial Mechanical – Hydraulics Track ZTEC 356

Approximately 162 hours of training, 5 college credits Investment: \$4,935

Traditional or Hybrid Learning

- Hydraulics 1
- Hydraulics 2
- Pneumatics 1
- Pneumatics Maintenance
- Pneumatics Construction
- Piping Systems
- Hydraulic Troubleshooting
- Basic Mechanical Drives
- Light & Heavy Duty V-Belt and Chain Drives

OR*

Industrial Mechanical - Pneumatics Track ZTEC 371

Approximately 162 hours of training, 5 college credits Investment: \$4,935

Traditional or Hybrid Learning

Pneumatics 1

MFT 120

- Pneumatics 2
- Pneumatics Maintenance
- Pneumatics Troubleshooting
- Hydraulics 1
- Piping Systems
- Basic Mechanical Drives
- Light & Heavy Duty V-Belt and Chain Drives

MET 130

Industrial Electrical ZTEC 227

Approximately 120 hours of training, 4 college credits
Investment: \$3,535

Traditional or Hybrid Learning

- Electrical Control Circuits
- Electrical Motor Control
- Electro-Fluid Power 1
- Electronic Sensors
- Residential/Commercial Wiring
- Industrial Electrical Wiring
- Industrial Power Distribution

MET 140-A

Industrial PLC (SLC500) ZTEC 428

Approximately 80 hours of training, 2 college credits Investment: \$2,230

Traditional or Hybrid Learning

- Introduction to PLC
- Basic PLC Programming
- PLC Motor Control
- Discrete I/O Interfacing
- Intro to PLC Troubleshooting
- PLC Systems Troubleshooting
- FLC Systems froubleshootil
- Event Sequencing
- Application Development
- Timer & Counter Instructions
- Program Control InstructionsMath and Data Move Instructions

AMIST 2 (ADVANCED MANUFACTURING INTEGRATED SYSTEMS)

MFT 150

Industrial Mechanical 2 -Hydraulics Track ZTEC 369

Approximately 170 hours of training, 6 college credits
Investment: \$4,860

- Spur Gear & Multiple Shaft Drives
- Belts, Lubrication, Shaft Alignment and Couplings
- Mechanical Drives 3 & 4
- Floor Standing Conveyors
- Vibration Analysis
- Laser Alignment
- Hydraulic Maintenance
- Pneumatic Directional Control Valves & Air Logic
- Advanced Pneumatics
- Pneumatic Troubleshooting

MET 150

OR*

Industrial Mechanical 2 - Pneumatics Track ZTEC 375

Approximately 170 hours of training, 6 college credits
Investment: \$4,860

- Spur Gear & Multiple Shaft Drives
- Synchronous Belt Drives
- Lubrication Concepts
- Precision Shaft Alignment
- Couplings
- Mechanical Drives 3 & 4
- Floor Standing Conveyors
- Vibration Analysis
- Laser Alignment
- Hydraulic Maintenance
- Hydraulics 2
- Hydraulic Troubleshooting

MET 160

Industrial Electrical 2 ZTEC 242

Approximately 115 hours of training, 3 college credits Investment: \$2,480

- Basic Electrical Machines
 System
- Advanced Electric Motor Controls
- DC Electronic Drives
- AC Electronic Drives
- PLC/VFD Wiring

MET 140-B

Industrial PLC (SLC500) 2 ZTEC 433

Approximately 40 hours of training 2 college credits Investment: \$1,130

- Analog Application System
- Data Highway 485 System
- Panelview Plus 6 DH-485
 System w/ Keypad
- Remote Input/Output

OR* - pneumatics concentration preferred by food and pharmaceuticals manufacturing, hydraulics concentration preferred by general manufacturing

These courses have an open start date.
Contact 610.372.4721, ext 5716 or jvecchio@racc<u>.edu for details.</u>

CONTINUED ON NEXT PAGE

CERTIFICATE AND DEGREE PROGRAMS INDUSTRIAL MAINTENANCE TECHNICIAN, MECHATRONICS AAS

AMIST 3 (ADVANCED MANUFACTURING INTEGRATED SYSTEMS)

MET 200

Industrial Robotics and Motion Control ZTEC 531

Approximately 140 hours of training, 4 college credits

Investment: \$4,635

- Robotics & Computer Programming
- Flexible Manufacturing Systems
- General Purpose Motion Control System
- Multi-Axis Motion Control System

MET 210

Process Control & Industrial Instrumentation ZTEC 437

Approximately 90 hours of training, 3 college credits Investment: \$2,810

Advanced Industrial PLC - Your choice:

MET 220

Advanced Industrial PLC AB ControlLogix **ZTEC 438**

Approximately 170 hours of training, 4 college credits Investment: \$4,395

- PLC Controller and Troubleshooting Functions
- Analog I/O Application System
- Panelview Plus 7
- DeviceNet I/O Networking
- ControlNet Networking
- Ethernet/IP Networking

MET 220 OR

Advanced Industrial PLC Siemens S7-300 ZTEC 439

Approximately 140 hours of Training, 4 college credits Investment: \$4,395

- Controller & Troubleshooting **Functions**
- Analog I/O Application System
- Profibus Communications System
- TP1200 Operator Panel (HMI)
- Remote Input/Output
- Math and Data Move Instructions



NOW IN A STUDIO 5000 ENVIRONMENT!

AMIST 4 (ADVANCED MANUFACTURING INTEGRATED SYSTEMS)

Manufacturing Fundamentals ZTEC 561

Approximately 30 hours of training 1 college credit - hybrid learning Investment: \$625

 Principles of Advanced Manufacturing Introduces typical plant processes such as CNC, PLC and Automation Reviews typical plant layouts for efficient

manufacturing Manufacturing personnel and their

responsibilities

- Lean Manufacturing Introduces principles and methods of workplace organization using 5s methods
- Communication Skills Importance of effective communication, listening skills, and feedback
- Safety Practices and Regulations Reviews basic workplace safety concepts and practices
- Personal Protection Equipment Reviews the importance of Personal Protective Equipment (PPE) Identifies the potential hazards that require PPE

Types of PPE required for different types of hazards

The worker's role in following PPE guidelines and requirements

MET 240

Capstone Class: Mechatronics Application Project ZTEC 522

Approximately 120 hours of training 3 college credits

Investment: \$3,520

This course provides students the opportunity to apply skills and knowledge gained from training in the electrical, mechanical and process control program areas to an independent mechatronics project. The student, working with another student or an instructor, will develop and implement a project plan that will demonstrate the student's ability to integrate the skills and knowledge learned.

Introduction To Shop Machinery

Average time for course completion: 90 hours 3 college credits.

Investment: \$2,625

- Quality Assurance
- Basic Measurement, Precision

Measurement, Dimensional Gauging

- Inroduction to SPC, SPC Problem Solving
- Control Chart Operation, Control Chart **Analysis**
- Geometric Dimensioning and Tolerancing
- Location, Form and Orientation Tolerances
- Blueprint Reading
- Solid Drawing Modeling

- Solid Model creation using Solidworks

- Assembly creation using Solidworks
- Manual Machine Tools
 - Introduction to the Drill Press, Drill Press Operations
 - Introduction to the Milling Machine, Milling Operations
 - Introduction to the Manual Lathe, Lathe Operations
- OSHA 10-Hour General Industry Safety Course

MET Courses Plus General **Education Requirements***

*Gen Ed Courses AAS Degree	31 cr.
CSS 103 College Success Strategies	3 cr.
MAT 160 College Algebra	3 cr.
COM 121 or 122 English Composition	3 cr.
PHY 240 Physics I	4 cr.
IFT 110 Microcomputer Applications	3 cr.
SOC 130 Sociology	3 cr.
Select one	4cr.
BIO 150, Biology I	
CHEM 150, Chemistry I	
PHY 245, Physics II	
COM 141 Technical Writing	3 cr.
HUM 100 Critical Thinking	3 cr.

MANUFACTURING PROCESS & MACHINING

PICK AND CHOOSE - GET CERTIFIED IN JUST WHAT YOU NEED.

CNC Precision

(Z)MTT 100 Basic CNC Operation

(Z)MTT 101 Basic CNC Lathe

(Z)MTT 180 CNC Programming

(Z)MTT 185 CNC Milling Level 1

(Z)MTT 276 Advanced CNC Turning

(Z)MTT 272 CNC Milling Level 2

(Z)MTT 288 **CAM Programming**

Manual Machining Level 1

(Z)MTT 105 Intro to Machining

(Z)MTT 110 Basic Machine Tools

(Z)MTT 157 Turning Technology Level 1

(Z)MTT 158 Milling Technology Level 1

Manual Machining Level 2

(Z)MTT 132 Blueprint Reading

(Z)MTT 212 Milling Technology Level 2

(Z)MTT 225 Turning Technology Level 2

(Z)MTT 221 Grinding Technology

Design/CAD

(Z)MTT 107 **SOLIDWORKS**

(Z)MTT 132 Blueprint Reading

(Z)MTT 288 CAM Programming

(Z)MTT 310 Auto CAD

ZMTT 330 Autodesk Fusion 360

ZMTT 320 Autodesk Inventor

ZMTT 341 Solidworks CAM

ZMTT 350 Introduction to 3D Printing



For description of all courses, reference pages 10-13

MANUFACTURING PROCESS & MACHINING

Precision Machining Level 1



National Institute for Metalworking Skills®

ENTRY LEVEL CNC MACHINE OPERATOR

BASIC CNC OPERATION (Z)MTT-100

(**Z)MTT-105** \$3,625 Theoretical ar

Theoretical and practical aspects of shop safety, hand tools, precision layout, precision measuring instruments, taps, dies, files, reamers, and identification and use of appropriate materials to manufacture parts are covered. Preparation for two NIMS Level I certifications: Measurement, Materials and

Skills needed for the operation of the CNC mill, CNC lathe and CNC grinder. Preparation for NIMS Level I certificate: CNC Mill Operation. Includes OSHA 10-hour General Industry Training Program.

150 hours

BASIC CNC LATHE OPERATION (Z)MTT-101

\$645

Teaches basic set up and operation of CNC lathes. Preparation NIMS Level I certificate: CNC Lathe Operation.

Co-requisite: (Z)MTT-100

30 hours

BASIC MACHINE TOOLS

Safety; Layout and Bench work.

INTRODUCTION TO MACHINING

(Z)MTT-110

\$1,920 (textbook additional)

75 hours

\$1,920 (textbook additional)

Basic operations of the drill press, pedestal grinder and band saw will be covered. Preparation for the NIMS Level I certification: Drill Press. **75 hours**

Precision Machining Level 2

TURNING TECHNOLOGY LEVEL I

(Z)MTT-157

\$1,920 (textbook additional)

Knowledge, practical learning experience and accident prevention awareness required to perform conventional lathe job planning, set-up and operation. Aspects of conventional, carbide and other tooling materials selection, preparation, and usage will be covered. Preparation to take NIMS Level I certification: Turning between Centers and Chucking.

MILLING TECHNOLOGY LEVEL I

(Z)MTT-158

\$1,920 (textbook additional)

Knowledge and skills necessary to identify and safely use various milling cutters and other tools that are adapted to milling machines. This course covers conventional milling machine parts and controls, the function of each part and control and techniques so that students can operate the machines safely and with a high degree of accuracy. Preparation to take the NIMS Level I certification: **75 hours**

BLUEPRINT READING

(Z)MTT-132

\$1,865 (textbook additional)

Teaches necessary skills to interpret part drawings. Emphasis will be placed on stimulating the students' creativity and the ability to visualize the drawn object. This course will start with simple part drawings and advance to more complex part drawings.

75 hours

CNC PROGRAMMING

(Z)MTT-180

\$1,865 (textbook additional)

Introduction to "G" and "M" code programming for Milling and Turning. Teaches theory designed to successfully start programming CNC Mills and Turning Centers. This program is recommended for the student who wants to further their knowledge in CNC Programming. **75 hours**

Flexible start times available

These courses have an open start date.
Contact Judith Vecchio at 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

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Precision Machining Level 3

MILLING TECHNOLOGY LEVEL II (Z)MTT-212

Time: 75 hours

Cost: \$1,920 (textbook additional)

Knowledge and skills necessary to identify and safely use various milling cutters and other tools that are adaptable to milling machines. Students learn to set up work pieces to be properly machined. Preparation for NIMS Level II certification: Milling.

TURNING TECHNOLOGY LEVEL II (Z)MTT-225

Time: 75 hours

Cost: \$1,920 (textbook additional)

Knowledge, practical learning experience and accident prevention awareness required to perform advanced conventional lathe job planning, set-up and operation. Aspects of conventional, carbide and other tooling materials selection, preparation, and usage will be covered. Preparation for NIMS Level II certification: Turning between Centers and Chucking.

CNC MILL LEVEL I (Z)MTT-185

Time: 75 hours

Cost: \$2,030 (textbook additional)

Teaches FANUC "G" and "M" code programming along with set-up and operation of CNC MIlling Centers. Designed by FANUC to teach CNC Programming, Set-up and Operation for Machining Centers. Preparation for NIMS CNC Milling Level 1 Programming and Operation exam.





ENGINEERING GRAPHICS WITH SOLIDWORKS

Time: 45 hours

(Z)MTT-107 \$1,315 (No Textbook Required)

Learn to use SOLIDWORKS to draw 3d part models, 2d part drawings, parametric parts, part assemblies and basic simulation. Exercises include sketching, extruding parts, editing parts, moving assemblies and SimulationXpress. Students will learn the foundational skills of SOLIDWORKS.



Flexible start times available

These courses have an open start date. Contact Judith Vecchio at610.372.4721, ext 5716 or jvecchio@racc.edu for details.

Precision Machining Level 4

CNC MILLING II

(Z)MTT-272

\$2,030(textbook additional)



Designed by FANUC to teach FANUC MACRO Programming. Preparation for NIMS CNC Milling Level II Programming and Operation exam.

75 hours

CAM PROGRAMMING

(Z)MTT-288

\$1,865 (textbook additional)

Teaches skills of Computer Aided Manufacturing (CAM) programming using MasterCAM software. Students will learn how to create 2D mill, 3D mill and lathe part geometries and toolpaths. Students will also use the software to create CNC part programs and be able to verify their toolpaths.

75 hours

Plus General Education Requirements*

*Gen Ed Courses AAS Degree	25 cr.
CSS 103 College Success Strategies	3 cr.
MAT 165 Math Trigonometry	3 cr.
IFT 110 Microcomputer Applications	3 cr.
SOC 130 Sociology	3 cr.
COM 121 or 122 English Composition	3 cr.
COM 141 Technical Writing	3 cr.
PHY 240 Physics I	4 cr.
Humanities Elective	3 cr.

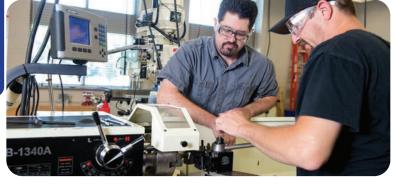
Precision Machining Level 4 Electives - Select One

GRINDING TECHNOLOGY

(Z)MTT-221

\$1,920 (textbook additional)

Teaches theoretical and the practical skills development in precision grinding operations. Students will learn to safely use a surface grinder, applying various techniques to make metal parts to blueprint specifications. Preparation for NIMS Level I & Level II certification in grinding. **75 hours**



ADVANCED CNC TURNING

(Z)MTT-276

FANUC

\$2,030 (textbook additional)

Designed by FANUC to teach "G" and "M" code programming along with setup and operation of CNC Turning Centers. Preparation for NIMS CNC Turning Level 1 Programming and Operation exam.

75 hours

FIXTURE DESIGN -CAD EXPERIENCE PREFERRED

(Z)MTT-265

\$1,370 (textbook additional)

Teaches CAD software design of production ready jigs and fixtures. Design features and methods will be discussed.

45 hours

Flexible start times available

These courses have an open start date.
Contact Judith Vecchio at 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

COMPUTER AIDED DESIGN (CAD)

AUTOCAD - ZMTT 310

Average time for course completion: 36 hours Investment: \$910

For the new user who needs comprehensive training in AutoCAD, edit and publish drawings with AutoCAD. No previous CAD experience necessary. Drafting, design or engineering experience a plus. **Prerequisite: Working knowledge of the Windows-based operating system.**

ENGINEERING GRAPHICS WITH SOLIDWORKS ZMTT 107

Average time for course completion: 45 hours Investment: \$1,315

Learn to use **Solidworks** to draw 3D part models, 2D part drawings, parametric parts, part assemblies and basic simulation. Exercises include sketching, extruding parts, editing parts, moving assemblies and **SimulationXpress**. Students will learn the foundation skills of **Solidworks**.

AUTODESK FUSION 360

ZMTT 330

Average time for course completion: 45 hours Investment: \$1,315

Learn to use Autodesk Fusion 360 to create 3D part models, 2D part drawings and assemblies.



Contact Judith Veccchio at 610.372.4721, ext 5716 or jvecchio@racc.edu for details.



AUTODESK INVENTOR

ZMTT 320

Average time for course completion: 45 hours Investment: \$1,315

Learn to use Autodesk Inventor to create 3D part models, 2D part drawings and assemblies.

SOLIDWORKS CAM

ZMTT 341

Average time for course completion: 8 hours Investment: \$305

Learn how to use the included CAM function in Solidworks to create CNC milling toolpaths. You must be able to use Solidworks to complete this class.

INTRODUCTION TO 3D PRINTING ZMTT 350

Average time for course completion: 8 hours Investment: \$325

Learn what 3D printing is and how a part gets printed.

LAP1

LAP1

LAP 11

MANUFACTURING/TECHNICAL BASICS-

Hand Tools, Safety, Quality

MECHANICAL FABRICATION BASIC SKILLS - ZTEC 390

Average time for course completion: 32 hours Investment: \$675

LAP1	Threaded Fasteners
LAP 2	Wrenches
LAP3	Pneumatic System Fabrication
LAP 4	Screwdrivers

LAP 5 Pliers and Locking Devices Mallets and Non-Threaded Fasteners LAP 6

Torque Wrenches LAP 7 LAP8 Portable Power Tools

BLUEPRINT READING 1 - ZTEC 516

Average time for course completion: 12 hours Investment: \$305

LAP1	Multiview Drawings
LAP 2	Sectional Drawings and Fasteners
LAP3	Geometric Dimensioning and Tolerancing

MANUFACTURING PROCESSES - ZTEC 548

Average time for course completion: 36 hours Investment: \$1,140

Prerequisite: ability to read blueprints Band Saw Operation

LAP 2	Intro to the Drill Press
LAP3	Drill Press Operations
LAP4	Intro to Manufacturing Hand Tools
LAP5	Intro to the Manual Milling Machine
LAP6	Milling Processes
IAP7	Intro to the Manual Lathe

LAP8 **Turning Operations** LAP 9 Lathe Operations

QUALITY ASSURANCE - ZTEC 500

Average time for course completion: 44 hours Investment: \$1,320

Prerequisite: ability to read blueprints **Basic Measurement**

Form Tolerances

LAP 2	Precision Measurement Tools
LAP3	Dimensional Gauging
LAP 4	Introduction to Statistical Process Control (SPC)
LAP5	Control Chart Operation
LAP6	Control Chart Analysis
LAP7	SPC Problem Solving
LAP8	Geometric Dimensioning and Tolerancing
LAP9	Location Tolerances
LAP 10	Orientation Tolerances

INTRODUCTION TO SHOP MACHINERY - ZTEC 558

Average time for course completion: 90 hours 3 college credits. Investment: \$2,625

- Quality Assurance
 - Basic Measurement, Precision Measurement, Dimensional Gauging
 - Inroduction to SPC,SPC Problem Solving
 - Control Chart Operation, Control Chart Analysis
 - Geometric Dimensioning and Tolerancing
 - Location, Form and Orientation Tolerances
- Blueprint Reading
- Solid Drawing Modeling
 - Solid Model creation using Solidworks
 - Assembly creation using Solidworks
- Manual Machine Tools
 - Introduction to the Drill Press, Drill Press Operations
 - Introduction to the Milling Machine, Milling Operations
 - Introduction to the Manual Lathe, Lathe Operations
- OSHA 10-Hour General Industry Safety Course

MECHANICAL AND ELECTRICAL FABRICATION - MET 090/ZTEC 560

Average time for course completion: 45 hours Investment: \$899

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LAP1	Threaded Fasteners		
LAP 2	Wrenches		
LAP3	Pneumatic System Fabrication		
LAP 4	Screwdrivers		
LAP 5	Pliers and Locking Devices		
LAP 6	Mallets and Non-Threaded Fasteners		
LAP 7	Torque Wrenches		
LAP8	Portable Power Tools		
LAP 9	Electrical Systems		

Residential Wiring System Components LAP 10 LAP 11 Service Connections & Circuit Protection



These courses have an open start date. Contact 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

Hydraulics

BASIC HYDRAULICS - ZTEC 300

Average time for course completion: 20 hours Investment: \$585

LAP 1 Hydraulic Power Systems LAP 2 Basic Hydraulic Circuits

LAP 3 Principles of Hydraulic Pressure and Flow

LAP 4 Hydraulic Speed Control LAP 5 Pressure Control Circuits

INTERMEDIATE HYDRAULICS - ZTEC 301

Average time for course completion: 25 hours Investment: \$670

LAP 1 Hydraulic DCV Applications
LAP 2 Hydraulic Cylinder Applications
LAP 3 Hydraulic Relief Valve Operation
LAP 4 Hydraulic Check Valve Applications
LAP 5 Accumulator Applications

ADVANCED HYDRAULICS - ZTEC 302

Average time for course completion: 15 hours Investment: \$399

LAP 1 Hydraulic Motor Applications

LAP 2 Hydraulic Pump and Motor Performance

LAP 3 Fluids and Conditioning

HYDRAULIC TROUBLESHOOTING - ZTEC 308

Average time for course completion: 45 hours Investment: \$1,230

Investment: \$1,230

LAP 1 Introduction to Pressure-Compensated Pumps

LAP 2 Pressure-Compensated Pump Performance

LAP 2 Pressure-Compensated Pump Performance
LAP 3 Troubleshooting Hydraulic Pumps
LAP 4 Troubleshooting Hydraulic Actuators

LAP 5 Troubleshooting Hydraulic DCVs

LAP 6 Troubleshooting Flow Control and Check Valves LAP 7 Troubleshooting Pressure Control Valves

LAP 8 Troubleshooting Unloader and Counter balance Valves

LAP 9 Troubleshooting Hydraulic Systems

HYDRAULIC MAINTENANCE - ZTEC 3017

Average time for course completion: 20 hours Investment: \$670

LAP 1 Hydraulic Filter Maintenance LAP 2 Hydraulic Fluid Maintenance

LAP 3 Fittings and Seals

LAP 4 Hose and Clamping Devices

LAP 5 Tubing and Component Installation

Rigging

RIGGING SYSTEMS 1 - ZTEC 357

Average time for course completion: 35 hours Investment: \$890

LAP 1 Introduction to Rigging

LAP 2 Hoists

LAP 3 Slings and Lifting LAP 4 Wire Rope

LAP 5 Chain Slings LAP 6 Fiber Rope

LAP 7 Industrial Cranes

RIGGING SYSTEMS 2 - ZTEC 358

Average time for course completion: 15 hours Investment: \$395

LAP 1 Wire Mesh Slings LAP 2 Synthetic Slings LAP 3 Equipment Movement

Pneumatics

BASIC PNEUMATICS - ZTEC 305

Average time for course completion: 16 hours Investment: \$450

LAP 1 Pneumatic Power Systems LAP 2 Basic Pneumatic Circuits

LAP 3 Principles of Pneumatic Pressure and Flow

LAP 4 Pneumatic Speed Control Circuits

INTERMEDIATE PNEUMATICS - ZTEC 306

Average time for course completion: 15 hours Investment: \$395

LAP 1 Pneumatic DCV Applications

LAP 2 Air Logic

LAP 3 Pneumatic Maintenance

ADVANCED PNEUMATICS - ZTEC 307

Average time for course completion:15 hours Investment: \$395

LAP 1 Moving Loads Pneumatically

LAP 2 Vacuum Systems LAP 3 Air Compressors

PNEUMATIC TROUBLESHOOTING - ZTEC 309

Average time for course completion: 35 hours Investment: \$960

LAP 1 Pneumatic Troubleshooting
 LAP 2 Air Preparation Troubleshooting
 LAP 3 Troubleshooting Pneumatic Cylinders
 LAP 4 Motor & Rotary Actuator Troubleshooting
 LAP 5 Troubleshooting DCV & Flow Control Valves
 LAP 6 Troubleshooting Vacuum Systems
 LAP 7 Troubleshooting Pneumatic Systems

PNEUMATIC SYSTEM CONSTRUCTION - ZTEC 324

Average time for course completion: 4 hours Investment: \$175

Lubrication

CENTRAL LUBRICATION - ZTEC 318

Average time for course completion: 20 hours Investment: \$545

LAP1 Introduction to Central Lubrication

LAP 2 Lubrication Concepts

LAP 3 Simple Series/Progressive Lubrication System
LAP 4 Troubleshooting Series/Progressive Lubrication
Systems

LAP 5 Piston Distributor Lubrication Systems



Mechanical Drives

Pumps, Piping

MECHANICAL DRIVES 1 - ZTEC 311 is a prerequisite for ALL Mechanical Drives and Pumps courses on this page.

MECHANICAL DRIVES 1 - ZTEC 311

Average time for course completion: 35 hours Investment: \$985

- LAP 1 Intro to Mechanical Drive Systems
- LAP 2 Key Fasteners
- LAP 3 Power Transmission Systems
- LAP 4 Intro to V-Belt Drives
- LAP 5 Intro to Chain Drives
- LAP 6 Spur Gear Drives
- LAP 7 Multiple Shaft Drives

MECHANICAL DRIVES 2 - ZTEC 312

Average time for course completion: 35 hours Investment: \$985

- LAP1 Heavy-Duty V-Belt Drives
- LAP 2 V-Belt Selection and Maintenance
- LAP 3 Synchronous Belt Drives
- LAP 4 Lubrication Concepts
- LAP 5 Precision Shaft Alignment
- LAP 6 Couplings
- LAP 7 Heavy-Duty Chain Drives

MECHANICAL DRIVES 3 - ZTEC 313

Average time for course completion: 35 hours Investment: \$985

- LAP 1 Plain Bearings
- LAP 2 Ball Bearings
- LAP 3 Roller Bearings
- LAP 4 Antifriction Bearing Selection and Mainte-
- nance
- LAP 5 Gaskets and Seals
- LAP 6 Advanced Gear Drives
- LAP 7 Gear Drive Selection and Maintenance

MECHANICAL DRIVES 4 - ZTEC 314

Average time for course completion: 20 hours Investment: \$565

- LAP 1 Brakes and Clutches
- LAP 2 Brake/Clutch Selection and Maintenance
- LAP 3 Linear Ball Bushings
- LAP 4 Ball Screw Drives

FLOOR STANDING CONVEYORS - ZTEC 315

Average time for course completion: 4 hours

Investment: \$175

VIBRATION ANALYSIS - ZTEC 316

Average time for course completion: 12 hours Investment: \$385

- LAP 1 Intro to vibration analysis
- LAP 2 Vibration condition monitoring
- LAP 3 Vibration analysis

These courses have an open start date.

Contact 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

LASER ALIGNMENT - ZTEC 317

Average time for course completion: 8 hours Investment: \$265

- LAP 1 Intro to laser shaft alignment
- LAP 2 Laser shaft alignment operation

CENTRIFUGAL PUMP SYSTEMS - ZTEC 319

Average time for course completion: 20 hours Investment: \$580

- LAP 1 Centrifugal Pump Operation
- LAP 2 Centrifugal Pump Characteristics
- LAP 3 Centrifugal Pump Troubleshooting
- LAP 4 System Characteristics
- LAP 5 Centrifugal Pump Performance

DIAPHRAGM PUMP - ZTEC 320

Average time for course completion: 4 hours

Investment: \$175

PERISTALTIC PUMP - ZTEC 321

Average time for course completion: 4 hours Investment: \$175

MAGNETIC PUMP - ZTEC 322

Average time for course completion: 4 hours Investment: \$175

CENTRIFUGAL PUMP / STUFFING BOX - ZTEC 323

Average time for course completion: 4 hours

Investment: \$175

MULTIPLE PUMP LEARNING SYSTEM - ZTEC 352

Average time for course completion: 4 hours Investment: \$175

GEAR PUMP - ZTEC 353

Average time for course completion: 4 hours Investment: \$175

PISTON PUMP - ZTEC 354

Average time for course completion: 4 hours Investment: \$175

TURBINE PUMP - ZTEC 372

Average time for course completion: 4 hours Investment: \$175

PIPING SYSTEMS - ZTEC 310

Average time for course completion: 35 hours Investment: \$1,020

- LAP 1 Metal Piping Systems
- LAP 2 Metal Piping Installation
- LAP 3 Plastic Piping Systems
- LAP 4 Metal Tubing Systems
- LAP 5 Hoses
- LAP 6 Two-Way Valves
- LAP 7 Check Valves and Sloan Valves

Electrical Systems, Controls, Rotating Equipment

AC/DC ELECTRICAL SYSTEM - ZTEC 205 NEW TO ELECTRICAL? START HERE.

Average time for course completion: 30 hours

Investment: \$825

LAP 1 Basic Electrical Circuits

LAP 2 Electrical Measurements

LAP 3 Circuit Analysis

LAP 4 Inductance and Capacitance

LAP 5 Combination Circuits

LAP 6 Transformers

ELECTRIC MOTOR CONTROL - ZTEC 207

Average time for course completion: 50 hours

Investment: \$1,370

LAP1 Introduction to Electric Motor Control

LAP 2 Manual Motor Control and Overload Protection

LAP 3 Control Transformers Control

LAP 4 Ladder Logic

LAP 5 Control Relays and Motor Starters

LAP 6 Introduction to Troubleshooting

LAP 7 System Troubleshooting

LAP 8 Reversing Motor Control

LAP 9 Automatic Input Devices

LAP 10 Basic Timer Control: On-Delay and Off-Delay

ELECTRICAL RELAY CONTROL SYSTEMS - ZTEC 231

Average time for course completion: 15 hours

Investment: \$395 LAP 1 Control Logic

LAP 2 Sequencing Control

LAP 3 Timers and Advanced Systems

ADVANCED ELECTRIC MOTOR CONTROLS - ZTEC 208

Average time for course completion: 50 hours

Investment: \$1,370

LAP 11 Motor Braking System

LAP 12 Reduced Voltage Starting Circuits

LAP 13 Power Generation and Distribution

LAP 14 Electronic Sensors

LAP 15 Timers and Counters

LAP 16 Variable Frequency AC Drive

LAP 17 Variable Frequency AC Drive, Speed & Torque Control

LAP 18 Variable Frequency Drives Acceleration, Deceleration, & Braking

LAP 19 Variable Frequency Drives Fault Diagnostics and troubleshooting

LAP 20 SCR Speed Motor Control

ELECTRICAL CONTROL SYSTEM WIRING - ZTEC 209

Average time for course completion: 10 hours Investment: \$325 (Allen Bradley or Siemens)

LAP 1 Introduction to Electrical Control Wiring

LAP 2 Electrical Control System Wiring LAP 3 Pneumatic Control Circuit Wiring

PLC AND VFD ELECTRICAL CONTROL WIRING - ZTEC- 267

Average time for course completion: 5 hours

Investment: \$175

Prerequisite ZTEC 209 Electrical Control System Wiring



These courses have an open start date.

Contact Judith Vecchio at 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

Controls, Rotating Equipment, Drives

BASIC ELECTRICAL	ROTATING	MACHINES	-
7TFC 206			

Average time for course completion: 32 hours

Investment: \$910

LAP 1 DC Series Motors

LAP 2 DC Shunt and Compound Motors

LAP 3 Motor Speed and Torque

LAP 4 Motor Performance

LAP 5 Split-Phase AC Motors

LAP 6 Capacitor-Start AC Motors

LAP 7 Permanent-Capacitor and Two-Capacitor Motors

LAP 8 Three-Phase AC Induction Motors

ROTATING ELECTRICAL MACHINES DC GENERATORS - ZTEC 250

Average time for course completion: 8 hours

Investment: \$265

LAP 9 DC Generators

LAP 10 Wound-Rotor Motors

ROTATING ELECTRICAL MACHINES - ALTERNATORS/SYNCHRONOUS MOTORS

- ZTEC 251

Average time for course completion: 12 hours

Investment: \$385

LAP 11 Alternators

LAP 12 Alternator Synchronization Methods

LAP 13 Synchronous Motors

ELECTRICAL POWER DISTRIBUTION - ZTEC 210

Average time for course completion: 25 hours Investment: \$699

LAP 1 Introduction to Raceways

LAP 2 Basic Conduit Bending

LAP 3 Advanced Raceways

LAP 4 Conductors, Disconnects and Overcurrent Protection

LAP 5 Conduit Sizing and Wire Pulling Techniques

CONTROL PANEL WIRING - ZTEC 260

Average time for course completion: 15 hours

Investment: \$395 (includes Allen Bradley and Siemens)

LAP 1 Introduction to Electrical Control Wiring

LAP 2 Electrical Control System Wiring

LAP 3 Pneomatic Control Circuit Wiring

ELECTRICAL FABRICATION - ZTEC 253

Average time for course completion: 12 hours

Investment: \$270

LAP 1 Introduction to Electrical System

LAP 2 Residential Wiring System Components

LAP 3 Service Connections and Circuit Protection

ELECTRO-FLUID POWER SYSTEM - ZTEC 303

Average time for course completion: 40 hours Investment: \$1,055

LAP 1 Introduction to Electrical Control Systems

LAP 2 Basic Control Devices

LAP 3 Power Devices

LAP 4 Control Relays

LPA 5 Sequencing Control

LAP 6 Timer Control

LAP 7 Pressure Control Applications

LAP 8 Circuit Applications

ELECTRONIC SENSORS - ZTEC 304

Average time for course completion: 8 hours Investment: \$265

LAP1 Introduction to Electronic Sensors

LAP 2 Electronic Sensor Applications

POWER & CONTROL ELECTRONICS - ZTEC 252

Average time for course completion: 50 hours

Investment: \$1,340

LAP1 Oscilloscopes

LAP 2 Linear Power Supplies

LAP 3 Power Supply Filtration and Regulation

LPA 4 Solid State Relays

LAP 5 Discrete Sensing Devices

LAP 6 Thermal Sensing Devices

LAP 7 Amplifiers and Operational Amplifiers

LAP 8 Analog Sensing Devices

LAP 9 Solid State Switching
LAP 10 Solid State Speed and Power Control

AC ELECTRONIC DRIVES - ZTEC 400

Average time for course completion: 35 hours

Investment: \$985

LAP1 Introduction to AC Drives

LAP 2 Configuring A-B PowerFlex 70 Drives

LAP 3 A-B PowerFlex 70 Control Parameters

LAP 4 Communications and Diagnostics for A-B PowerFlex 70 Drives

LAP 5 Troubleshooting A-B PowerFlex 70 Drives

LAP 6 Configuring and Troubleshooting the A-B PowerFlex 40 Drive

LAP 7 Configuring and Troubleshooting Servo Drives

DC ELECTRONIC DRIVES - ZTEC 401

Average time for course completion: 30 hours Investment: \$830

LAP1 Introduction to DC Motion Control

LAP 2 Basic DC Drives - SCR Control

LAP 3 DC Spindle Drives

LAP 4 DC Axis Drives

LAP 5 DC Pulse Width Modulation Drives

LAP 6 DC Drive Troubleshooting

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Allen - Bradley

AC/DC ELECTRICAL SYSTEMS ZTEC 205 AND ELECTRIC MOTOR CONTROL ZTEC 207 ARE PREREQUISITE COURSES FOR PLC TRAINING.









PLC ALLEN-BRADLEY SLC500 W/ TROUBLESHOOTING - ZTEC 428

Average time for course completion: 80 hours Investment: \$2,230

LAP 1 Introduction to Programmable Controllers

LAP 2 Basic PLC Programming

LAP 3 PLC Motor Control

LAP 4 Discrete I/O Interfacing

LAP 5 Introduction to PLC Troubleshooting

LAP 6 PLC Systems Troubleshooting

LAP 7 Event Sequencing

LAP 8 Application Development

LAP 9 PLC Timer Instructions

LAP 10 PLC Counter Instructions

LAP 11 Program Control Instructions

LAP 12 Math and Data Move Instructions

PLC ALLEN- BRADLEY SLC500 ANALOG APPLICATION SYSTEM - ZTEC 403

Average time for course completion: 15 hours Investment: \$430

LAP 13 Analog Input Modules

LAP 14 Analog Output Modules

LAP 15 Analog Scaling

PLC ALLEN-BRADLEY SLC500 DATA HIGHWAY 485 SYSTEM - ZTEC 404

Average time for course completion: 10 hours

Investment: \$270

LAP 16 Introduction to DH-485

LAP 20 Remote I/O

PLC ALLEN-BRADLEY SLC500 PANELVIEW PLUS 1000DH-485 SYSTEM W/ KEY PAD - ZTEC 405

Average time for course completion: 15 hours

Investment: \$430

LAP 17 Introduction to Panelview

LAP 18 Panelview Application Editing 1

LAP 19 Panelview Application Editing 2

PLC ALLEN-BRADLEY CONTROLLOGIX LEARNING SYSTEM WITH TROUBLESHOOTING - ZTEC 406

Average time for course completion: 80 hours Investment: \$2,230

LAP 1 Introduction to Programmable Controls

LAP 2 Basic PLC Programming

LAP 3 PLC Motor Control

LAP 4 Discrete I/O Interfacing

LAP 5 PLC Timer Instructions

LAP 6 PLC Counter Instructions

LAP 7 Introduction to PLC Troubleshooting

LAP 8 PLC Systems Troubleshooting

LAP 9 Event Sequencing

LAP 10 Application Development

LAP 11 Program Control Instructions

LAP 12 Math and Data Move Instructions

PLC ALLEN-BRADLEY CONTROLLOGIX ANALOG INPUT/OUTPUT - ZTEC 407

Average time for course completion: 20 hours Investment: \$580

LAP 13 Analog Input Modules

LAP 14 Analog Input Configuration and Troubleshooting

LAP 15 Analog Output Modules

LAP 16 Analog Output Configuration and Troubleshooting

These courses have an open start date.

Contact 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

Allen - Bradley (cont.)

PLC ALLEN- BRADLEY PANELVIEW PLUS 7 LEARNING SYSTEM - ZTEC 408

Average time for course completion: 15 hours Investment: \$420

LAP1 Introduction to PanelView Plus 7 LAP 2 PanelView Plus Application Editing 1 LAP 3 PanelView Plus Application Editing 2

PLC ALLEN-BRADLEY CONTROLLOGIX ETHERNET -**ZTEC 411**

Average time for course completion: 25 hours Investment: \$580

LAP 1 Industrial Communications Networks

LAP 2 Remote Input/Output

LAP3 Produced/Consumed Data and Messages

Troubleshooting EtherNet/IP

PLC ALLEN-BRADLEY DEVICENET FOR CONTROLLOGIX - ZTEC 429

Average time for course completion: 15 hours Investment: \$420

LAP 1 Industrial Communication Networks

LAP 2 DeviceNet Input/Output

LAP 3 DeviceNet Troubleshooting

PLC ALLEN-BRADLEY CONTROLNET **FOR CONTROLLOGIX - ZTEC 430**

Average time for course completion: 15 hours Investment: \$420

IAP1 Industrial Communications Networks

LAP 2 Remote Input/Output

LAP 3 Produced/Consumed Data and Messages

PLC ALLEN-BRADLEY COMPACTLOGIX - L16 ZTEC 454

Average time for course completion: 80 hours Investment: \$2,230

LAP1 Introduction to Programmable Controllers LAP 2 Basic PanelView Terminal Operartion

LAP3 **PLC Program Operations**

LAP4 **PLC Programming**

LAP 5 PLC Motor Control

LAP 6 PLC Timer and Counter Instructions

LAP7 **Event Sequencing**

IAP8 Program Control Instructions LAP9 Math and Data Move Instructions LAP 10 PanelView Plus Application Editing LAP 11 PanelView Plus Application Editing 2

LAP 12 Analog Inputs LAP 13 **Analog Outputs**

Variable Output Applications LAP 14

PLC TROUBLESHOOTING ALLEN BRADLEY **COMPACTLOGIX - L16**

ZTEC 455

Average time for course completion: 20 hours Investment: \$580

LAP1 Introduction to PLC Troubleshooting LAP 2 **PLC Systems Troubleshooting** LAP3 Analog Input/Output Troubleshooting LAP4 **Analog Application Troubleshooting**



Allen-Bradley



These courses have an open start date. Contact Judith Vecchio at610.372.4721, ext 5716 or jvecchio@racc.edu for details.

PLC

Siemens

Instrumentation and Process Control

SIEMENS

AC/DC ELECTRICAL SYSTEMS ZTEC 205 AND ELECTRIC MOTOR CONTROL ZTEC 207 ARE PREREQUISITE COURSES FOR PLC TRAINING.

PLC SIEMENS S7-300 LEARNING SYSTEM WITH TROUBLESHOOTING - ZTEC 412

Average time for course completion: 80 hours Investment: \$2,230

LAP1	Introduction	to Programmable	Controllers
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LAP 2 Basic PLC Programming

LAP 3 PLC Motor Control

LAP 4 Discrete I/O Interfacing

LAP 5 PLC Timer Instructions

LAP 6 PLC Counter Instructions

LAP 7 Introduction to PLC Troubleshooting

LAP 8 PLC Systems Troubleshooting

LAP 9 Event Sequencing

LAP 10 Application Development

LAP 11 Program Control Instructions

LAP 12 Math and Data Move Instructions

PLC ANALOG LEARNING SYSTEM SIEMENS S7-300 - ZTEC 413

Average time for course completion: 25 hours Investment: \$580

LAP 13 Analog Input Modules

LAP 14 Analog Input Applications and Troubleshooting

LAP 15 Analog Output Modules

LAP 16 Analog Output Applications and Troubleshooting

PLC PROFIBUS SYSTEM SIEMENS S7 - ZTEC 414

Average time for course completion: 15 hours Investment: \$405

LAP 1 Industrial Comm Network (Siemens S7-300 Profibus)

LAP 2 Data Exchange

PLC SIEMENS TP1200 OPERATOR PANEL LEARNING SYSTEM - ZTEC 415

Average time for course completion: 15 hours Investment: \$420

LAP 1 Introduction to Siemens HMI Panel

LAP 2 Application Editing 1 LAP 3 Application Editing 2

PLC SIEMENS S7-300 REMOTE I/O - ZTEC 444

Average time for course completion: 5 hours

Investment: \$175

LAP1 - Remote Input/Output

PROCESS CONTROL SYSTEM - ZTEC 416

Average time for course completion: 60 hours Investment: \$1,570

LAP 1 Introduction to Process Control

LAP 2 Instrument Tags

LAP 3 Piping and Instrumentation Diagrams

LAP 4 Loop Controllers

LAP 5 Final Control Elements

LAP 6 Level Measurement

LAP 7 Liquid Level Control

LAP 8 Methods of Automatic Control

LAP 9 Basic Flow Measurement and Control

LAP 10 Control Loop Performance

LAP 11 Ultrasonic Level Measurement and Control

LAP 12 Differential Pressure Flow Measurement and Control

THERMAL PROCESS CONTROL - ZTEC 417

Average time for course completion: 60 hours Investment: \$1,570

LAP 1 Introduction to Process

LAP 2 Control Instrument Tags

LAP 3 Piping and Instrumentation Diagrams

LAP 4 Thermal Energy

LAP 5 Basic Temperature Control Elements

LAP 6 Loop Controllers

LAP 7 Final Control Elements

LAP 8 Temperature Sensors and Transmitters

LAP 9 Temperature Transmitters

LAP 10 Basic Temperature Control

LAP 11 Methods of Automatic Control

LAP 12 Control Loop Performance



These courses have an open start date.
Contact Judith Vecchio at 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

ROBOTICS/AUTOMATION -

INDIVIDUAL COURSES - UPGRADE YOUR SKILLS

Automation has crossed into all plateaus of modern manufacturing. From raw materials to the finished product, manual labor has been replaced with robots, automatic equipment and computer networks, all in effort to produce items that are more accurately made and less costly to manufacture. The workforce needed to service these industries now and in the future will require additional skills.

The Flexible Manufacturing System builds on basic robot operation and programming and adds linear motion, serial communications and multitasking applications.

FLEXIBLE MANUFACTURING SYSTEMS - ZTEC 510

Average time for course completion: 50 hours

Investment: \$1,460

PREREQUISITE ZTEC 543 - ROBOTICS AND COMPUTER

PROGRAMMING

LAP 1 Intro to Flexible Manufacturing Systems

LAP 2 Point-to-Point Assembly

LAP 3 Linear Motion Assembly

LAP 4 Palletizing

LAP 5 Robot FMS Workcell

LAP 6 Robot Communications

LAP 7 Serial Device Applications

LAP 8 Multitasking

MOTION CONTROL (SERVO) LEARNING SYSTEM - ZTEC 520

Average time for course completion: 36 hours

Investment: \$1,270

Teaches the fundamentals of current industrial servo drive systems. Servo drives are the core components to precise positioning in packaging, labeling, conveying and CNC machining environments.

LAP 1 AC Motion Control

LAP 2 Drive Configuration, Tuning and Operation

LAP 3 Motion Control System Configuration

LAP 4 Motion Control System Programming

LAP 5 Position Control

LAP 6 Velocity and Current Controls

MOTION CONTROL (SERVO) LEARNING SYSTEM 2 - ZTEC 521

Average time for course completion: 24 hours

Investment: \$845

PREREQUISITE ZTEC 520 - MOTION CONTROL (SERVO) LEARNING SYSTEM

Teaches multi-axis servo drive configurations as essential for synchronizing multiple operations in packaging, labeling, conveying, CNC machining environments and warehouse management systems.

LAP 1 Multi-Axis Motion Control Systems

LAP 2 Motion Control Camming

LAP 3 Synchronized Motion

ROBOTICS AND COMPUTER PROGRAMMING - ZTEC 543

Average time for course completion: 50 hours Investment: \$1,515

LAP 1 Basic Robot Operation

LAP 2 Basic Robot Programming

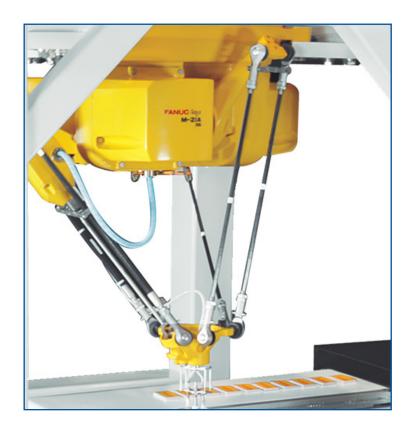
LAP 3 Interfacing & Material Handling

LAP 4 Application Development

LAP 5 Flexible Manufacturing Cells

LAP 6 Quality Control

LAP 7 Production Control



These courses have an open start date.
Contact Judith Vecchio at 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

OBOTICS/AUTOMATION

MOTOMAN MERIT CERTIFIED ROBOT FS100 BASIC PROGRAMMING WITH MATERIAL HANDLING ZTEC 556

Average time for course completion: 32 Hours

This training is provided by RACC as a Motoman Merit Certified facility. The course is designed to help students learn to program and Controller using INFORM programming language (similar to the DX100).

- Safety
- Startup and Shutdown
- Pendant overview
- Jogging in all Coordinate Systems
- Copying, Creating, Deleting and Editing Jobs
- Alarm and Error Recovery,
- Programming and Monitoring Input/Output
- Using Math and Position Variables

YASKAWA



SUPERVISORS AND MANAGEMENT

INTRO TO MOTOMAN FS100 BASIC PROGRAMMING WITH MATERIAL HANDLING ZTEC 559

Average time for course completion: 8 Hours Investment: \$415

Learn and understand the features of the FS100 Robot Controller and Programming Pendant using the INFORM programming language.

- Startup and Shutdown
- Tech Pendant Familiarization
- Pendant Screen
- Jogging and Coordinates
- Alarms and errors
- Selecting a Job
- Robot and Tool Path
- Non-Motion Instructions with Demonstration Program

INTRO TO FANUC® ROBOTS WITH HANDLING TOOL SOFTWARE

ZTEC 554

Average time for course completion: 8 Hours Investment: \$415

- Robot Safety
- Robot Systems
- Teach Pendant Overview
- Power Up and Jogging
- Frames and Programs Overview
- Instruction Overview
- Inputs/Outputs
- Hands-on Labs and Quizzes

These courses have an open start date.

Contact Judith Vecchio at 610.372.4721, ext 5716 or jvecchio@racc.edu for details.

Supporting the Training Needs of Pennsylvania's Companies for More Than 20 Years! Formed in 1999 and funded by the Pennsylvania Department of Community and Economic Development, WEDnetPA is the primary delivery system for the Commonwealth's incumbent worker training program. Each year, WEDnetPA serves more than 700 companies and tens-of-thousands of employees, strengthening these businesses and improving Pennsylvania's economy.



Contact David Lerch to discuss detailed company guidelines and to start the application process for funding. 610.372.4721 x6208 or WEDnet@racc.edu



Company Eligibility

- Must be located in Pennsylvania.
- Must be in an eligible industry cluster, commercial/ industrial in nature and not limited or explicitly defined as ineligible in full guidelines.
- Maximum grant amount is \$2,000 per employee, up to \$100,000 per company per fiscal year.
- Company can only receive funding two years in a row or three out of a five year period.

Employee Eligibility

- Must be a resident of and employed in Pennsylvania.
- Must earn at least \$12.00 per hour, excluding benefits.
- Must be permanently employed full-time and eligible for full-time benefits.
- Must be an employee of the specific company location for which a grant is awarded.

Eligible Training

- Must be skill building for current job or advancement.*
- All of RACC's Options include third-party providers, WEDnetPA partners and qualified in-house staff.
- Must start on or after July 1, 2024 and be completed on or before June 30, 2025. Partial training cannot be reimbursed.
- Cost must be "reasonable" as defined in complete guidelines.
- Each course must be a minimum of 30 minutes in length.
 - * Courses in this catalog are eligible for WEDnet reimbursement.

OSHA COMPLIANT SAFETY TRAINING TAUGHT AT YOUR FACILITY OR ONLINE

- OSHA 10 + 30 HOUR GENERAL INDUSTRY
- LOCKOUT/TAGOUT
- MACHINE GUARDING
- FALL PROTECTION
- CONFINED SPACE
- FIRE EXTINGUISHERS
- INCIPIENT FIRE BRIGADE

Customized training at your facility!







For more information contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312

CPR Training for your Workforce

CPR custom training options include:

- Training at organization sites day or evening
- Training on RACC Campus for organizations and individuals



New to the RACC's American Heart Association Training Center-**Basic Life Support Classes in Spanish.**

Our Workforce Team delivers custom training solutions that meet your needs. Contact Auria Bradley at abradley@racc.edu or call 610.372.4721 Ext 5120



BUSINESS CRITICAL SKILLS



"Reading Truck partnered with the Workforce and Continuing Education team at RACC to upskill our employees and bridge the communication gap in our workplace. Reading Truck utilized the 8 week workplace scenarios. As a member of our leadership team, I appreciate the collaboration and opportunity the professional language development program provides to develop the necessary language skills to assist with retention, recruitment, and safety. All of which help Reading Truck become an employer choice in a competitive labor environment."

Michael Fischetti, VP of HR, Reading Truck

ESL for the Workplace

Time: 10 - 12 Weeks Customized training at your facility

This training is designed to improve English language skills for employees that are non-native English speakers. ESL for the Workplace focuses on engaging employees in conversations to help them communicate more effectively with confidence in the workplace. This training is structured in a way to help employees improve reading, writing, and speaking English, which leads to increased productivity and builds a better rapport with co-workers. Training can be customized to meet company needs which can include specific workplace scenarios. Call today for more information.

Spanish for the Workplace

Time: 4 Weeks

Customized training at your facility

Spanish for the Workplace is an introductory training that focuses on Basic Spanish language skills for the workplace. This training is designed to help bridge the gap between English and Spanish speaking supervisors and co-workers leading to more effective communication. Spanish for the Workplace can be customized to meet the needs of real-life workplace scenarios and processes. Spanish language skills training can include basic workplace conversations, job expectations and performance discussions, Safety and Emergency dialogs, and many more scenarios. These sessions also include an introduction to the Hispanic Culture.

For more information contact Auria Bradley, Associate Vice President, Workforce and Continuing Education at abradley@racc.edu or call 610.372.4721 Ext. 5120

Skill Building for Supervisors and Team Leads

Time: 7 Hours Price: \$595

Date: 2/15/24 and 4/18/24

This workshop presents new supervisors and team leads with proven best practices to successfully coach and lead highly productive teams. The supervisor / team lead will learn how to understand and supervise different generations. Understanding this allows the new supervisor / team lead to coach effectively, give and receive constructive feedback using the proper communication skills, conflict management for dealing with difficult behaviors, and effective time management strategies.



To register go to: sttc.eventbrite.com |

For a customized training at your facility contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312

Business Communications/Time Management

Time: 7 Hours Price: \$595 Date: 4/4/24

Effective communication and efficient time and task management are two critical disciplines required for a successful business environment. This workshop provides business personnel with the skills and tools to deliver clear and concise written and verbal communication and enable them to identify and adjust messaging to the behavior style of their audience. Additionally, attendees are provided with tools and methods to prioritize tasks and increase productivity.

To register go to: sttc.eventbrite.com |

For a customized training at your facility contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312

Diversity, Equity, & Inclusion Training

Customized training at your facility

DEI training aims to create a more harmonious workplace by increasing employee's knowledge and awareness of cultural, religious, or racial differences while delivering information about how a person can change their behavior to be more inclusive. Attendees will explore and challenge their own beliefs and unconscious biases about diversity, and acknowledge discrimination so they can apply the DEI commitment to daily practices and policies in the workplace. This training is customized for your company.



For more information contact Auria Bradley, Associate Vice President, Workforce and Continuing Education at abradley@racc.edu or call 610.372.4721 Ext. 5120



The Highly Productive Leader

Time: 12 Hours (three, 4-hour sessions)

Price: \$795

This workshop follows a process that develops an effective style of leadership that positively influences and changes those you work and interact with, yourself, and your entire organization.

Key focus areas include:

- Effective coaching techniques
- Communication skills; giving and receiving constructive feedback
- Effective time management strategies
- Understanding and supervising different generations
- Conflict management/dealing with difficult behaviors

To register go to: sttc.eventbrite.com

For a customized training at your facility contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312

Consultative Selling

Time: 7 Hours Price: \$595 Date: 5/2/24

Consultative Selling is a complex process that entails a lengthy Sales cycle, multiple decision makers and a level of risk for the buyer. This workshop provides Sales personnel in a consultative role with practices, skills, tools and a framework to effectively engage customers throughout the complex Sales process and develop mutually beneficial solutions.



Delivering Superior Customer Service

Time: 7 Hours Price: \$595 Date: 3/5/24

Highly functioning Customer Service teams are viewed by their customers as partners, not simply suppliers. The ability to effectively represent your company to the customer and the customer to your company is a competitive differentiator that requires skilled and aligned customer service team members. This workshop provides all customer facing personnel with skills, best practices and tools to enable them to deliver service excellence by managing customer expectations and building customer relationships.

To register go to: sttc.eventbrite.com | For a customized trail

For a customized training at your facility contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312

Train the Trainer

Time: 7 Hours Price: \$595 Date: 2/29/24

Being a subject matter expert does not necessarily imply the capability to train others. The ability to effectively "train others to train" is a force multiplier for any business and requires the knowledge and skills to both develop and deliver effective and meaningful instruction. This workshop provides subject matter experts with the tools, skills and best practices to develop other trainers in an adult learning environment and expand their organization's training capacity.

To register go to: sttc.eventbrite.com

For a customized training at your facility contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312



One-on-One Performance Coaching

Customized training at your facility

Performance coaching can help identify an employee's growth, as well as help plan and develop new skills. Our Certified Coaches meet one on one with employees for

- Behavior Change Wellness & Stress Management
- Leadership Development
- Succession planning
- Performance Improvement Plans (PIPs)
- Culture Development and much more

For more information contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312

Wellness in the Workplace

Customized training at your facility 3 sessions - 4 hours each

Topics:

- Introduction to workplace wellness
- Assessment of personal wellness profile
- Multi-dimensional approach to wellness focusing on the 6 key areas of human well-being:
 - » Physical wellbeing
 - » Emotional wellbeing
 - » Career wellbeing
 - » Social wellbeing
 - » Financial wellbeing
 - » Community wellbeing
- Specifics such as nutrition and ergonomics
- Building a personal toolbox for wellbeing
- Stress Management and Resiliency building
- Workplace wellness buddies and ongoing support ideas



Employer Benefits:

- Fosters the development of healthy work cultures
- Enhances employee morale, job satisfaction, and teamwork
- Engages employees and helps increase productivity
- Helps reduce absenteeism
- Promotes employee retention
- Enhances corporate image, customer stewardship, and social responsibility
- Positions company as "Employer of Choice" healthy work cultures attract to talent
- Advances industry recognition (i.e. healthy workplace awards)
- Provides wellness solutions and support for an aging workforce
- Promotes safe work practices and helps reduce workforce injuries

Employee Benefits:

- Heightens awareness, increases knowledge, and expands abilities to improve/maintain personal and family health
- Boosts morale and job satisfaction
- Fosters improved focus and concentration
- Enhances energy levels that contribute to improved productivity
- Helps reduce personal health care costs
- Helps reduce workplace stress and workplace injuries
- Enriches team relationships
- Amplifies overall health and wellbeing

workplacewellnesscoe.com

Instructor:

Laural Miller has teamed up with Workplace Wellness Center for Excellence to become a Certified Executive Wellness Coach. In this certification she can offer wellness programs like the one listed above all the way up to Executive Wellness Coaching and entire company culture change.

To register go to: sttc.eventbrite.com | For a customized at pmgzz

For a customized training at your facility contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312

Lean Six Sigma Boot Camp

White Belt, 32 Hours - \$1,995 Yellow Belt, 40 Hours - \$3,225 Green Belt, 80 Hours - \$4,345 Black Belt, 120 Hours - \$5,995 Customized training at *your facility*



** Contact Pandora Mazzo for Breakout Session Pricing.

Our Lean Six Sigma Boot Camp solves real problems in real time at *your facility*. Up to 120 hours of experienced, in-person and interactive training. Change and continuous improvement is a process. It begins with having the necessary skills, tools and techniques to lead a team through a project and to actively and professionally participate in continuous improvement. The Lean Six Belt classes will provide the tools, skills and techniques needed to assist you in becoming a leader in facilitating Lean and continuous improvement. Select a Belt Boot Camp Belt Certification or have a breakout session by select any of our fifteen sessions.

Solve real problems in real time at YOUR FACILITY.

"Yuasa is very pleased with the projects our White Belt employees completed during their training, and the positive results it has made in our production area. Things are a lot neater and more orderly, as they should have been prior to the completion of this White Belt training. We are looking forward to our next set of upcoming classes and know that we will have the same positive results as we did in our first set of classes."

Christine Wheelen Director of Human Resources Yuasa Inc

For more information contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312



"The continuous improvement culture techniques we were so expertly taught will enable us to add to the already realized benefits and continue to add to them well into the future..."

Kevin Gallen Vice President Operations Ethosource LLC

Workshops Belts < >>< Kaizen Events (Plan, Conduct & Follow-up) **65 Workplace Organization Kaizen** Lean Daily Management (SQDC) Root Cause & Corrective Action (8D) Six Sigma - DMAIC (Define-Measure-Analyze-Improve-Control) Kanban Pull Systems (PFEP) Continuous Flow (Cellular Layouts) Quick Changeover (SMED) Total Preventive Maintenance (TPM) Lean Leader / Facilitator / Coach (LFC) The Eight Steps of Value Stream Management (VSM) Six Sigma – Statistical Process Control (SPC) Creating a Continuous Improvement Culture (Kata) Policy Deployment / Hoshin

** Contact Pandora Mazzo for Breakout Session Pricing.

For more information contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312

The STTC center at RACC is an AUTHORIZED TRAINING PARTNER of PMI.

PMI sets the Global standard for Project Management

The Project Management certification program is designed for managers and supervisors involved in engineering, research and development, data processing, manufacturing, corporate planning, finance, and marketing.



- In person instruction by an accredited trainer
- Participants are provided 250 PMP prep practice questions
- PMI Licensed Course content



- Module 1- Creating a High Performing Team
- Module 2 Start the Project
- Module 3 Plan the Project
- Module 4 Lead the Project Team
- **Module 5 -** Support the Project: Team Performance
- Module 6 Close the Project

TUESDAYS January 23, 2024 through March 5, 2024 8AM - 1PM | \$1,995

To register go to: sttc.eventbrite.com

For more information contact Pandora Mazzo at pmazzo@racc.edu or call 610.372.4721 Ext. 5312

WASTEWATER TREATMENT PLANT OPERATOR

- CERTIFICATION PROGRAM -

What's Your Goal?

If your goal is to join the field of Wastewater Treatment as a Plant Operator, obtain your certification as a licensed plant operator, or earn continuing education units to maintain an existing certification, then RACC's Wastewater Treatment Plant Operator Program will get you on the right path.

We Help You Get There With...

- Instructors who are certified operators and/ or subject matter experts
- Class size of 30 students or fewer
- Engaging classroom experiences
- Field trips to better understand treatment processes discussed in class

Program Description

Reading Area Community College offers a 180-hour certification program designed to prepare new operators for licensing in the high-demand field of wastewater treatment plant operators. The curriculum for the program was developed by the Pennsylvania Department of Environmental Protection (DEP). This program will prepare students for the DEP's operator certification exams. Combining this program with work at a local treatment facility will prepare students for licensing.



What You Will Learn

The Wastewater Treatment Operator program combines course work, on-site visits to facilities with classroom components, interactive class discussion with current certified operators, out-of-class assignments, and module-end exams. The program utilizes DEP-approved curriculum that is taught by certified operators and other qualified instructors. The course components also offer continuing education units (contact hours) necessary for certified operators to maintain their certifications.

Career Outlook (from U.S. Bureau of Labor and Statistics)

PA median annual wage - \$57,550 Wastewater operators employed in PA - 5,850

Admission Requirements

- Graduate of an approved secondary school or hold a high school equivalency diploma (GED)
- Commitment to attendance policies and program requirements

Class info

Tues. & Thu. 6 PM - 9 PM January 21, 2024 - 90 Hour Spring Program, \$1,495 August 13, 2024 - 90 Hour Fall Program, \$1,495

Want To Learn More?

Contact David Lerch at dlerch@racc.edu or call 610-372-4721 ext. 6208



Reading Area Community College Community Education

10 South Second Street P.O. Box 1706 Reading, PA 19603-1706 Non-Profit Organization U.S. Postage **PAID** Reading, PA Permit No. 755

